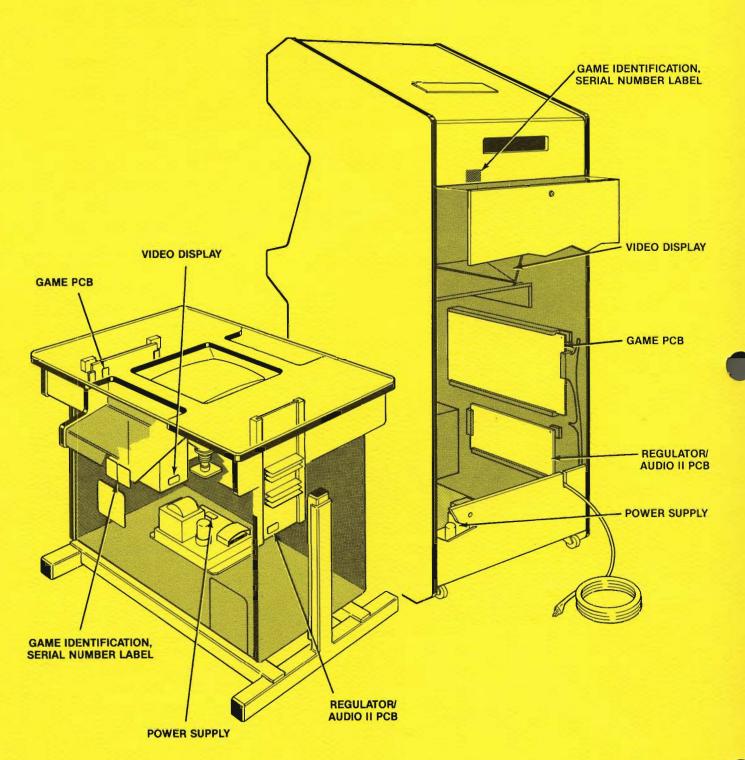


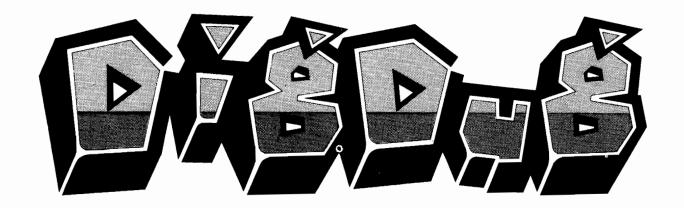
Operation, Maintenance and Service Manual Complete with Illustrated Parts Lists



GAME SERIAL NUMBER LOCATION

Your game's serial number is stamped on a label on the outside back of the game. The same number is also on the chassis of the video display, power supply, Regulator/Audio II PCB, and the Game PCB. Please mention this number when calling your distributor for service.





Operation, Maintenance and Service Manual

Complete with Illustrated Parts Lists



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- All grounds (green wires) in the game are properly connected as shown in the game wiring diagram, and
- The game's power cord is properly plugged into a grounded 3-wire outlet.

If you are unable to solve the interference problem, please contact:

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-NOTE ----

If reading through this manual does not lead to solving a certain maintenance problem, call TELEHELP® at the Atari Customer Service office in your geographical area, as shown below.

WEST and CENTRAL U.S.A.

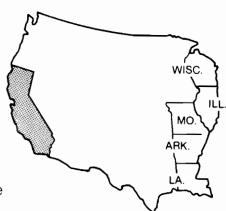
Service only

Atari, Inc. California Customer Service Office 1105 N. Fair Oaks Avenue P. O. Box 427, Sunnyvale, CA 94086 Telex 17-1103

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Set-Up Procedures



How to Use This Manual

This manual, written for game operators and service technicians, describes the Dig Dug™ game.

Chapter One includes new features, game set-up, option switch settings, self-test procedures and game play.

Chapter Two details troubleshooting procedures.

Chapter Three contains maintenance, repair and parts information.

In addition, schematic diagrams of the game circuitry are included with this manual.

Figures 1-1 and 3-1 illustrate the game cabinet. Italicized lettering on these figures refers you to other places in the manual for information about specific cabinet parts.

A. New Features

The Dig Dug[™] game has two new features. Even if you're familiar with ATARI® games, you should note these important differences:

- Joystick Control. This new four-position control is made of steel and molded plastic. It has few parts, which makes servicing easier. The leaf switches snap in and out for easy replacement. The rubber bellows is designed for a quick return to center.
- Game Sounds. There are 21 different game sounds. In addition, a special option switch setting lets you hear sounds used during game play, but turns off attraction-mode sounds.

New features, as well as all other major parts in the game, are illustrated in Figure 1-1. Throughout this manual, wherever one of these new features is mentioned, you will see this symbol:







Set-Up Procedures Dig DugTM

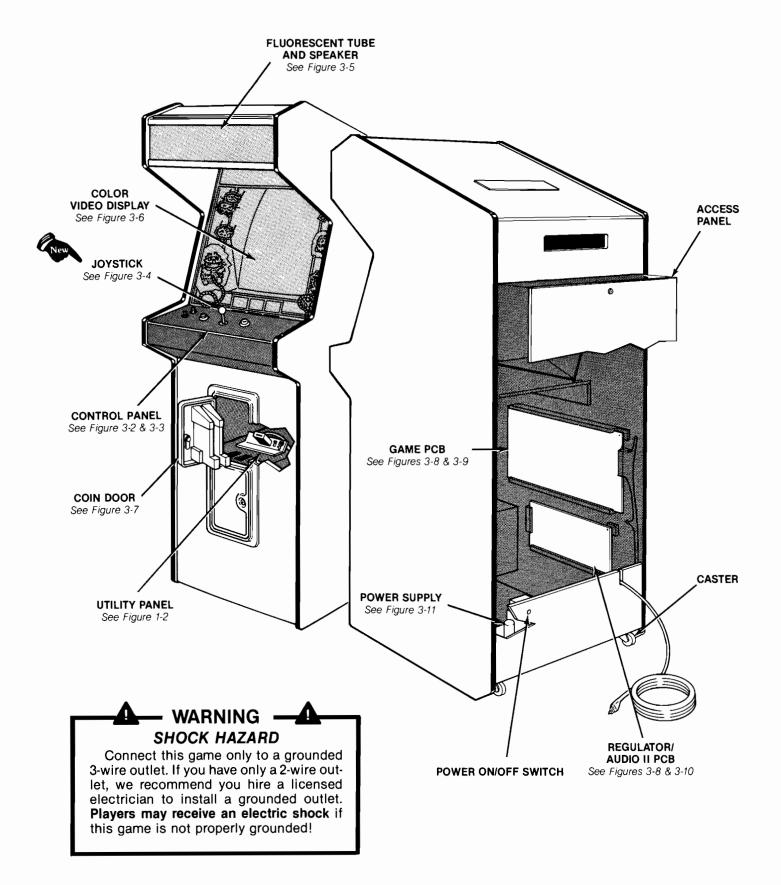


Figure 1-1 Game Overview

B. Game Inspection

Please inspect your game carefully to insure that it was delivered to you in good condition.

- NOTE -

Do not plug the game in yet!

- 1. Examine the exterior of the game cabinet for dents, chips, or broken parts.
- Remove the screws that were used as extra security to seal the rear access panel. Unlock and open this panel and the coin door; inspect the interior of the game as follows:
 - Check that all plug-in connectors (on the game harness) are firmly seated. Replug any connectors found unplugged. Don't force connectors together. The connectors are keyed so they only go on in the proper orientation. A reversed edge connector will damage a PCB and will void your warranty.
 - Check that all plug-in integrated circuits on the game PCBs are firmly seated in their sockets.
 - Remove the tie-wrap that holds the coiled power cord on the inside cabinet wall. Check the cord for any cuts or dents in the insulation. Place the square black plastic strain-relief plate in the wood slot at the bottom of the rear panel opening.

◮

– Warning *–*



To avoid electrical shock, do not touch internal parts of the display with your hands or with metal objects held in your hands!

- Note the game's serial number. It is printed on the special label on the back of the game cabinet. Verify that the same serial number is also on the Dig Dug game PCB, Regulator/Audio II PCB, power supply and video display. A drawing of the serial-numbered components is on the inside front cover of this manual. Please mention this number whenever you call your distributor for service.
- Check major subassemblies, such as the power supply, control panel and video display, for secure mounting.

C. Game Installation

1. Installation Requirements

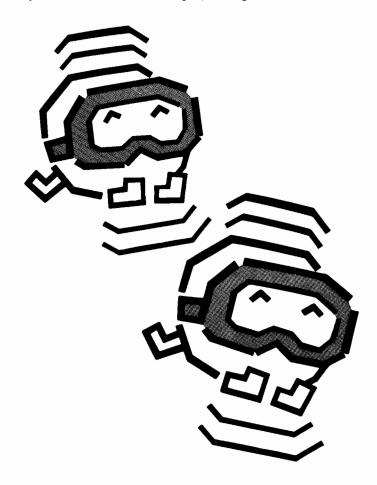
Power Temperature Humidity Space Required Game Height 175 watts 0 to 38°C (32 to 100°F) Not over 95% relative 64 × 79 cm (25% × 31 in.) 174 cm (68¾ in.)

Height 174 Cili (68% III.

2. Voltage Selection

The power supply used in this game operates on the line voltage of almost any country in the world. The power supply may have three different voltage selection plugs: 100 VAC (violet wire color), 220 VAC (blue wire color), and 240 VAC (brown wire color).

Before plugging in your game, check your line voltage. Then check the wire color on the voltage selection plug that is plugged into your power supply. Make sure the voltage selection plug is correct for your location's line voltage (see *Figure 3-11*).



Set-Up Procedures Dig Dug[™]

D. Switch Locations

1. On/Off Switch

The on/off switch is located on the back of the cabinet, lower left side (see Figure 1-2).

2. Utility Panel Switches

The utility panel includes the volume control, selftest and coin switches, and coin counter. The coin switch is used to credit the game without tripping the coin counter. These switches are located inside the upper coin door (see Figure 1-2).

3. Option Switches

Option switches are located on the game PCB as follows:

- Game price and bonus options are at PCB location 2C/D.
- Game difficulty, price and special options are at PCB location 2C.

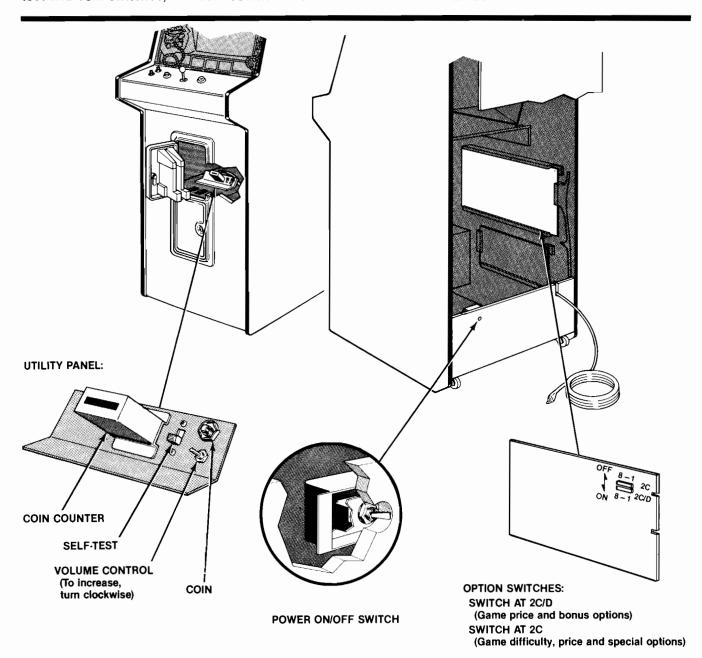


Figure 1-2 Game Switch Locations

E. Option Switch Settings

Tables 1-1 and 1-2 detail game options and their settings. Options are preset at the factory and shown by the \$ symbols. However, you may change the settings to suit your individual needs.

Table 1-1 Game Price and Bonus Option Settings

The 8-toggle switch at location 2C/D is accessible when the Dig DugTM game PCB is mounted in place. To change switch settings, set the self-test switch to *on*. Verify the changes on the self-test screen. Then turn the self-test switch to *off*.

A "coin" is defined as 25¢, 1DM or 1Fr. If you have a 2DM/1DM or 2Fr/1Fr coin door with two coin counters, set switch 8 at PCB location 2C to off. Then different denominations are counted on the two coin counters.

	Settings	of 8-Tog	-		g Dug P	CB (at 2	(C/D)		
8	7	6	5	4	3	2	1	Option	
On On Off Off	On Off On Off							1 Dig Dug life 2 Dig Dug lives 3 Dig Dug lives 5 Dig Dug lives	
								Bonus lives awarded at the follow	wing point values:
								With 1, 2 or 3 Dig Dug lives	With 5 Dig Dug lives
		On	On	On				No Bonus	No Bonus
		Off	On	On				First at 10,000, second at 40,000, and every 40,000 \$	First at 20,000, second at 60,000, and every 60,000
		On	Off	On				First at 10,000, second at 50,000, and every 50,000	First at 30,000, second at 80,000, and every 80,000
		Off	Off	On				First at 20,000, second at 60,000, and every 60,000	First at 20,000, second at 50,000
		On	On	Off			•	First at 20,000, second at 70,000, and every 70,000	First at 20,000, second at 60,000
		Off	On	Off				First at 10,000, second at 40,000	First at 30,000, second at 70,000
		On	Off	Off				First at 20,000, second at 60,000	First at 20,000
		Off	Off	Off				First at 10,000	First at 30,000
								Right coin mech—coin doors wit	th 1 or 2 coin counters*
					On Off On Off	On On Off Off	On On On On	1 coin for 7 credits 1 coin for 6 credits 1 coin for 3 credits 1 coin for 2 credits	
					On Off On Off	On On Off Off	Off Off Off Off	1 coin for 1 credit \$ 2 coins for 3 credits 2 coins for 1 credit 3 coins for 1 credit	

^{\$}Manufacturer's suggested settings

^{*}See Table 1-2 for left coin mechanism.

Table 1-2 Game Difficulty, Price and Special Options

The table below contains the switch settings for options relating to game difficulty, price and special options. The switches, on the PCB at location 2C, are accessible when the PCB is mounted in place.

A special option allows for continuation of game play. If a player is at a more advanced round when his game ends, he has 16 seconds to begin the next game at the same round. Another special option allows you to freeze the game action.

Settings of 8-Toggle Switch on Dig Dug PCB (at 2C)								
8	7	6	5	4	3	2	1	Option
On Off			_					One coin counter \$ Two coin counters *
	On On Off Off	On Off On Off						A—Easy game difficulty B—Medium game difficulty C—Hard game difficulty D—Expert game difficulty
			On Off	On Off				Continuation of game play No continuation of game play Attract Mode sound \$ No Attract Mode sound
					Off On			Normal game action \$ Freeze game action
								Left coin mech—coin doors with 2 coin counters
						On On Off	On Off On	1 coin for 1 credit \$ 1 coin for 2 credits 2 coins for 1 credit
						Off	Off	2 coins for 3 credits

^{\$}Manufacturer's recommended settings

F. Self-Test Procedure

This game will test itself and provide data to show that the game's circuitry and controls are operating properly. The data is provided on the video display and speaker. No additional equipment is necessary.

We suggest you perform the self-test procedure when you first set up the game, any time you collect money from the game, when you change game options, or when you suspect game failure.

Refer to Figure 1–2 for the location of the self-test switch and option switches. To perform the self-test, set the self-test switch to *on*. After about eight seconds the self-test screen will be displayed.

To see game statistics, press the utility coin switch. To reset the high score table, simultaneously push and hold the pump and utility coin switches for 10 seconds. To end the self-test, set the self-test switch to off.

The complete self-test procedure is explained in *Chapter 2, Self-Test Procedure.* If any part of the test described in Figure 1-3 *fails,* refer to Chapter 2.



^{*}Coin doors with different denominations and two coin counters.

Figure 1-3 Self-Test Procedure

Instruction

Test Passes

1. Set the self-test switch to on (see Figure 1-2).

Patterns appear on the screen. After about 8 seconds, the screen displays the picture below. The RAMs, ROMs and other chips are tested. If the picture is different from the picture below, refer to Chapter 2, Self-Test Procedure.

2. Activate any control panel switch.

Game sounds are produced, from SOUND 00 through SOUND 20. Activating any control panel switch produces a new sound. Test all switches this way. If test fails, refer to Chapter 2, Self-Test Procedure.



Game sounds:

SOUND 00 Credit issued SOUND 01 Start of game

SOUND 02 Indication of highest score

SOUND 03 Game over

SOUND 04 Monster attacking Dig Dug

SOUND 05 Dig Dug dies
SOUND 06 Monster escaping
SOUND 07 Bonus Dig Dug awarded
SOUND 08 End of wave

SOUND 09 Monster speeding up

SOUND 10 Monster crushed by rock

SOUND 11 Monster bursting

SOUND 12 Rock hitting ground

SOUND 13 Rock falling

SOUND 14 Dragon spitting fire

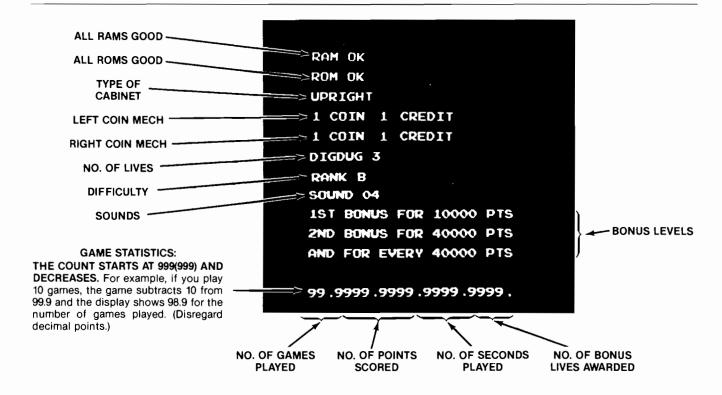
SOUND 15 Dig Dug throwing harpoon

SOUND 16 Dig Dug pumping up monster

SOUND 17 Dig Dug walking SOUND 18 Monster moving

SOUND 19 Dig Dug capturing vegetable

SOUND 20 Enter initials into high score table



G. Game Play

The Dig Dug[™] game is a one- or two-player game with a color raster-scan video display. The screen shows a cutaway view of the land, most of which is below ground. The player controls the Dig Dug character who travels through and digs tunnels in the dirt. The object is for Dig Dug to destroy monsters by pumping them up or dropping rocks on them and to capture vegetables.

The third picture simulates game play. Dig Dug walks through underground tunnels. Monsters chase him and he periodically pumps them up or drops rocks on them. This picture ends when Dig Dug is destroyed.

1. Attract Mode

The attract mode begins when power is applied to the game, after a play or high-score mode, or after self-test. This mode is continuous and stops only when a credit is entered, or when in self-test. This mode may last for about one minute and fifteen seconds. In the attract mode, the screen displays one of four possible pictures.

In the first picture, Dig Dug enters the screen from the top right and walks across the surface. He digs a tunnel into the ground and begins to dig around the words *DIG DUG*. Meanwhile, monsters escort the word *ATARI* across the top of the screen. When Dig Dug digs entirely around the words *DIG DUG*, these words, *ATARI* and the monsters fall down to a new position on the screen. Everything in the picture rolls up except the words *DIG DUG*.

In the second picture, game characters appear on the screen. Dig Dug is between FYGAR, the firebreathing dragon, and POOKA, the fat monster. First, Dig Dug pumps up POOKA until he explodes and disappears, and 200–500 (points) appears in his place. Then, Dig Dug pumps up FYGAR until he explodes and disappears, and 200–1000 appears in his place.

The third picture simulates game play. Dig Dug walks through underground tunnels. Monsters chase him and he periodically pumps them up or drops rocks on them. This picture ends when Dig Dug is destroyed.

The fourth picture shows the high-score table. The top five scores, round played and matching initials appear on the screen.

During the attract mode, the high score and score(s) for one or both players appear at the top of the screen. Credits or number of Dig Dug lives and the round number appear at the bottom of the screen. This mode ends when coins are inserted and accepted for game play.

2. Ready-to-Play Mode

During this mode, the high score and score(s) for one or both players appear at the top of the screen. The words *PUSH START BUTTON*, 1 *PLAYER ONLY or 1 OR 2 PLAYERS* and bonus life information appear in the center of the screen. ATARI copyright, credits and the round number appear near the bottom of the screen. This mode ends when a player pushes the start button.

3. Play Mode

This mode begins when Dig Dug enters the screen from the top right and walks across the surface. He digs down to the center of the screen. The words *PLAYER 1 READY* or *PLAYER 2 READY* appear on the screen. Also, high score and score(s) for one or both players appears at the top of the screen. The number of Dig Dug lives and the round number appear at the bottom of the screen.

Game play takes place on a cutaway section of the land. The characters are Dig Dug and two monsters, one of which is a fire-breathing dragon. The underground area is divided into four different colored layers of dirt. Rocks are scattered in the dirt. The sky is at the top of the screen.

The player controls Dig Dug. He moves through horizontal and vertical tunnels. When Dig Dug digs new tunnels he moves slowly. When he is on the surface or in an existing tunnel, he moves faster. The object of the game is for Dig Dug to destroy all the monsters and go to the next round.



Dig Dug[™] Set-Up Procedures

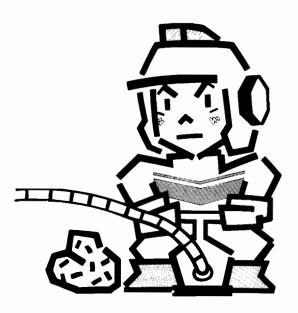
Monsters are trapped in caves. A monster may get out of a cave two ways. Dig Dug may dig him out. Then, the monster chases Dig Dug. The monster may also get out of the cave by turning into a ghost. As a ghost, he cannot be destroyed. The ghost does not travel in the tunnels. He travels through the dirt, and can travel diagonally. However, he reappears as the monster when he goes into a tunnel.

The monster moves faster than Dig Dug in vertical tunnels and slower on the surface. He destroys Dig Dug by catching him. In addition, the dragon destroys Dig Dug by breathing fire on him. The dragon only breathes fire horizontally. The fire can penetrate the dirt.

Dig Dug destroys the monsters by pumping them up until they burst, or by causing rocks to drop on them. To pump up and destroy a monster, the player presses and holds down the pump button. It is pos-sible to stun a monster for a few seconds by pressing the pump button once or twice. While a monster is stunned, Dig Dug may pass over him without being destroyed. If two monsters are very close together, only one may be stunned. The other will catch and destroy Dig Dug.

Dig Dug must dig tunnels under the rocks to get them to drop. A rock may fall in a vertical or a horizontal tunnel. A rock also goes through a thin layer of dirt from one tunnel to the next. In a vertical tunnel, Dig Dug may stay directly under a rock and it will not drop. However, in a horizontal tunnel, Dig Dug must move out from under a rock right away, or he will be crushed.

After two rocks are dropped, a vegetable (worth extra points) appears in a tunnel in the center of the





screen. A player has 10 seconds to capture (touch) the vegetable or it will disappear. There is only one vegetable per round.

The game progresses by rounds. Round 1 starts with four monsters and three rocks. The vegetable is a carrot. One flower on the surface (top right of the screen) represents Round 1. Two flowers represent Round 2, etc. As the rounds progress, the monsters move a little faster, and are better at avoiding falling rocks. In each round, the last monster tries to escape. If he is not caught by Dig Dug, he exits on the surface (top left).

The game ends when all of the Dig Dug lives are used up. A player may continue to play at the same round (level) by following instructions on the screen. He has 16 seconds to insert a coin(s). Then he must push and hold the pump and start buttons at the same time.

4. High Score Mode

This mode begins when a player has one of the five top scores. A player enters his initials in the center of the screen. The initials are then transferred to the table. To reset the high-score table, set the self-test switch to *on*. Simultaneously push and hold the pump and utility coin switches for 10 seconds. Then set the self-test switch to *off*.

5. Hints for Game Play

- Get many monsters to follow you. Then dig a long vertical tunnel up to a rock. Drop the rock by digging right or left.
- Dig Dug may take extra time to turn. It is better to start turning early than to wait until the last second.
- Destroy monsters at bottom dirt level for more points.
- Use PUMP to stun monsters. Then you may escape or walk through them.
- Don't stop next to dragon when he is in a cave.
 His fire can go through a thin layer of dirt and destroy you.
- A vegetable appears after two rocks have been dropped. So be sure to drop two rocks in each round.

Table 1-3 Dig Dug™ Scoring

Bursting Monsters

Dirt Layer	POOKA	FYGAR*	
1	200	400	
2	300	600	
3	400	800	
4	500	1000	

*Worth 1/2 amount vertically

Dropping Rocks

Monsters	
Destroyed	Points
1	1000
2	2500
3	4000
4	6000
5	8000
6	10,000
7	12,000
8	15,000

Vegetables

		Points
Round	Vegetable	for Capture
1	Carrot	400
2	Rutabaga	600
3	Mushroom	800
4	Cucumber	1000
5	Cucumber	1000
6	Eggplant	2000
7	Eggplant	2000
8	Bell Pepper	3000
9	Bell Pepper	3000
10	Tomato	4000
11	Tomato	4000
12	Onion	5000
13	Onion	5000
14	Watermelon	6000
15	Watermelon	6000
16	Galaxian	7000
17	Galaxian	7000
18	Pineapple	8000
19	Pineapple	8000
20 and above	Pineapple	8000

Digging a new tunnel is worth 10 points per % inch (1.61 cm).

Troubleshooting



A. Introduction

This game tests itself when the self-test switch is set to the *on* position. If there is a failure, the game produces audiovisual aids to help you isolate the failing portion of the game. The self-test procedure included in Chapter 1 is to help you decide if the game is or isn't working properly. The expanded procedures in this chapter are included to help the qualified electronic technician determine why the game isn't working properly.

If you are not a qualified technician, do not try to work on the game circuitry or video display. True, it is not earning money when it doesn't work. However, your investment in this game may greatly increase if either the video display and/or game PCB are destroyed while you are working inside the game cabinet. Be assured, it isn't worth it.

Chapter



Troubleshooting Dig Dug[™]

B. Comments on Troubleshooting

When troubleshooting, first determine the symptom(s) of the failure. After determining the symptom, look over the wiring diagram and determine what assemblies could cause the failure. Could it be caused by the power supply, Regulator/Audio II PCB, or the video display?

The next step is to check all harness wires and connectors to the suspected failing assembly. If you find no harness or connector problem, substitute an assembly known to be good for the suspected failing assembly. If the game functions properly, you have successfully isolated the failure. If it doesn't, repeat the procedure with another assembly.

When you have isolated the failing assembly, you must troubleshoot that assembly and make the necessary repairs. If the display is failing, we suggest that a qualified video display technician handle the troubleshooting and repair. If the power supply or Regulator/Audio II PCB is failing, troubleshooting and repair is relatively simple, as these assemblies are not too complicated. If the game PCB is failing, troubleshooting and repair will greatly depend on your understanding of the operation of this PCB.

To effectively troubleshoot problems of the game PCB, it is necessary for you, the technician, to become familiar with the PCB's hardware. The diagrams in the schematic package (included with the game) show the functions of the circuitry. Again, while troubleshooting this PCB, first determine the symptom of the failure, then locate the suspected area on the schematic diagram.





C. Self-Test Procedure

To enter Self-Test, set the self-test switch to the on position. Patterns appear on the screen. After about 8 seconds, the self-test screen is displayed (see Figure 2-1). See Chapter 1, Section F, Self-Test Procedure for a complete description of this part of the self-test.

NOTE -

This procedure does not test the coin door lockout coils. If the self-test passes, but the lockout coils do not energize when the self-test switch is set to off, suspect the lockout coil wiring, coin door harness, game PCB harness, or driver Q5 and related circuitry of the game PCB.

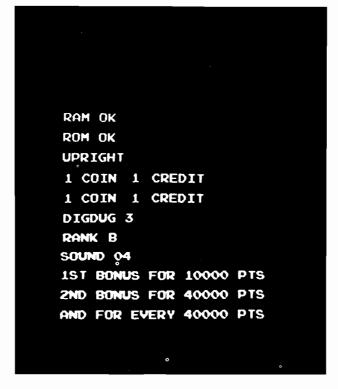


Figure 2-1 Self-Test Screen 1 Test Passes

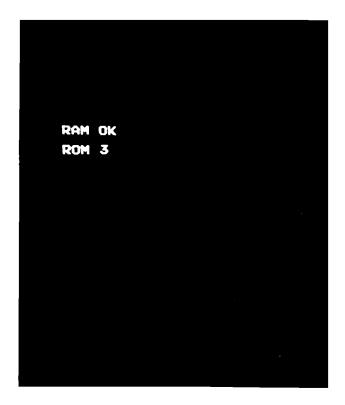


Figure 2-2 Self-Test Screen 1
Test Fails

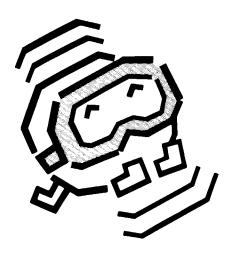
SCREEN 1:

RAM FAILURE is indicated by the word RAM and a pair of alphanumeric characters displayed at the top of the screen. The following table lists the bad RAM chip and its location.

	Bad RAM chip_location
Screen Display	on game PCB
RAM OL	9M
RAM 0H	9M
RAM 1L	9M
RAM 1H	9M
RAM 2L	9E
RAM 2H	9J/K
RAM 3L	9H/J
RAM 3H	9H
RAM 4L	9F/G
RAM 4H	9G/H

ROM FAILURE is indicated by the word ROM and a number displayed at the top of the screen. The following table lists the bad ROM chip and its location.

Screen Display ROM 1	Bad ROM chip location on game PCB 6L
ROM 2	6M
ROM 3	6N/P
ROM 4	6R
ROM 5	6C
ROM 6	6D
ROM 7	5L



To go to screen 2, set the self-test switch to off and immediately to on again.

SCREEN 2:

A white crosshatch pattern appears on the screen (see *Figure 2-3*). Use this pattern for convergence (see the raster-scan video display manual).

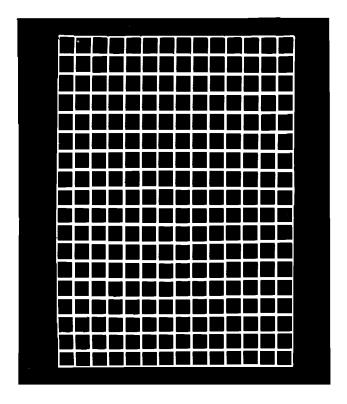
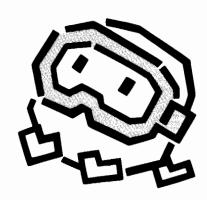
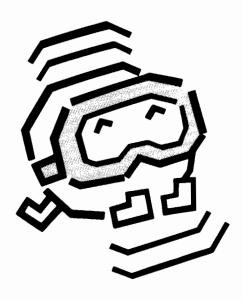


Figure 2-3 Self-Test Screen 2

Maintenance, Repair and Parts



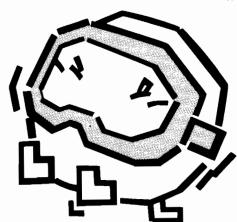


In addition to maintenance and repair information, this chapter provides the necessary information for you to order parts for your Dig Dug game. Please note that **common hardware has been deleted** from most of the parts lists. This includes screws, nuts, washers, bolts, etc.

The parts lists are arranged in alphanumeric order. For example, all "A-" prefix numbers come first. Following this are numbers in sequence evaluated up to the hyphen, namely 00- thru 99-, then 000598-thru approximately 190000-.

When ordering parts, please give the part number, part name, applicable figure number of this manual, and serial number of your game. This will help to avoid confusion and mistakes in your order. We hope the results will be less downtime and more profit from your game.

Atari Customer Service numbers are listed in the front of this manual for your convenience.



Chapter



A. Cabinet-Mounted Assemblies

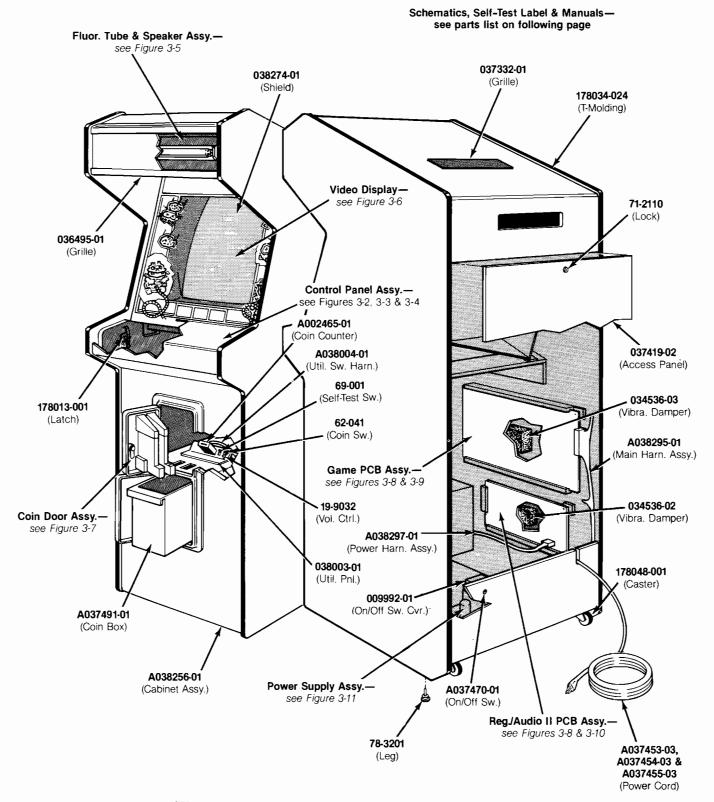


Figure 3-1 Cabinet-Mounted Assemblies

3-2 A038275-01 A

Figure 3-1 Cabinet-Mounted Assemblies, continued Parts List

Part No.	Description					
A002465-01	6V Coin Counter					
A037453-03	Strain-Relief Power Cord (U.S.)					
A037454-03	Strain-Relief Power Cord (Austria, Belgium, Chile, Denmark, Finland, France, Germany, Greece,					
A037455-03	Indonesia, Italy, Netherlands, Norway, Spain, Sweden, and Uruguay) Strain-Relief Power Cord (Australia and New Zealand)					
A037470-01	Power On/Off Switch and Mounting Plate Assembly					
A037491-01	Coin Box					
A038004-01	Utility-Switch Panel Harness Assembly					
A038256-01	Cabinet Assembly (includes legs and PCB retainers, but not the rear access panel)					
A038295-01	Main Harness Assembly					
A038297-01	Power Harness Assembly					
	The following four items are the technical information supplements to this game:					
SP-203	Dig Dug [™] Schematic Package					
ST-203-01	Dig Dug Label with Self-Test Procedure and Option Switch Settings					
TM-160	Service Manual for 19-Inch Electrohome Color Raster-Scan Display (Substitute TM-201 when using part no. 92-055, Wells-Gardner 19-Inch Display)					
TM-203	Dig Dug Operation, Maintenance and Service Manual					
19-9032	Volume Control					
62-041	SPDT Momentary-Contact Pushbutton Utility Coin Switch with Black Cap					
69-001	DPDT Self-Test Switch					
71-2110	Panel Cartridge Lock Mechanism (for rear access panel)					
78-3201	Cabinet-Leveling Leg					
009992-01	On/Off Switch Cover					
034536-02	Foam Vibration Damper (For Regulator/Audio II PCB)					
034536-03	Foam Vibration Damper (For Dig Dug Game PCB)					
036495-01	Speaker Grille					
036686-01	Card of Game Pricing Labels (not shown in illustration)					
037419-02	Rear Access Panel (does not include lock)					
037332-01	Ventilation Grille (located on cabinet top)					
038003-01	Utility Switch Panel for Volume Control, Self-Test Switch, Coin Switch and Coin Counter					
038274-01	Video Display Shield with Graphics					
178013-001	Spring Draw Latch					
178034-024	3/4-Inch Black Plastic T-Molding					
178048-001	2-Inch Rigid Caster					

A038275-01 A 3-3

B. The Control Panel



Prior to removing or repairing any switch on the control panel, unplug the game.

To Open the Control Panel:

- Open the coin door. Reach up through the opening and release the spring-draw latches. They are on the cabinet side walls at each end of the control panel.
- Lift up on the control panel at the top edge, and tilt it toward you. The control panel edge next to the display shield has foam tape applied to it. The tape cushions the shield and prevents liquids from entering the cabinet interior. Make sure this tape is in good condition.

Leaf Switch Repair:

- Adjust the leaf switches for a narrow gap. When a switch button is depressed, the resulting wiping action of the cross-bar contacts provides a self-cleaning feature. Don't burnish the contacts. To clean them, use electrical contact cleaner.
- To replace a leaf switch, remove the screw with a Phillips-head screwdriver.
- To replace the switch button, turn the stamped nut with a wrench in a counterclockwise direction, as seen from the inside of the control panel. The ring on the outside of the control panel should not spin, due to its design.

 Reinstall the switch. Reconnect the harness wires as shown in the Schematic Package, Game Wiring Diagram. Make certain the right colors go to the right tabs on the switch.

LED Start-Switch Replacement:

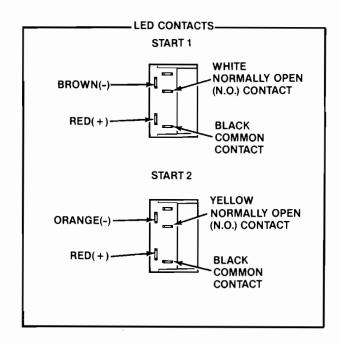
The LED switches have a very low failure rate. If a switch should ever be suspect, first test it using the directions that follow.

To Test LED Switch:

- Remove the wires from the suspected switch.
- Attach the leads of an ohmmeter to normally open and common contacts.
- Check contacts (push and release the switch button) for closed and open continuity.
- If the contacts do not operate sharply or always remain closed or open, then replace the LED switch.

To Replace LED Switch:

- Remove all wires from the faulty switch.
- Turn the switch counterclockwise while holding the black cone-shaped bushing on the outside of the control panel.
- Install a new switch using the reverse procedure.
- Reconnect the harness wires as shown.



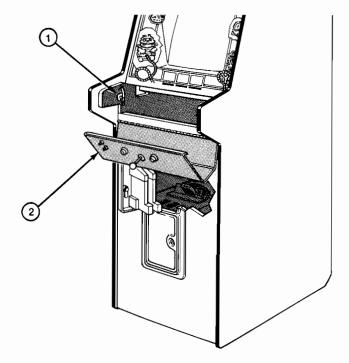


Figure 3-2 The Control Panel

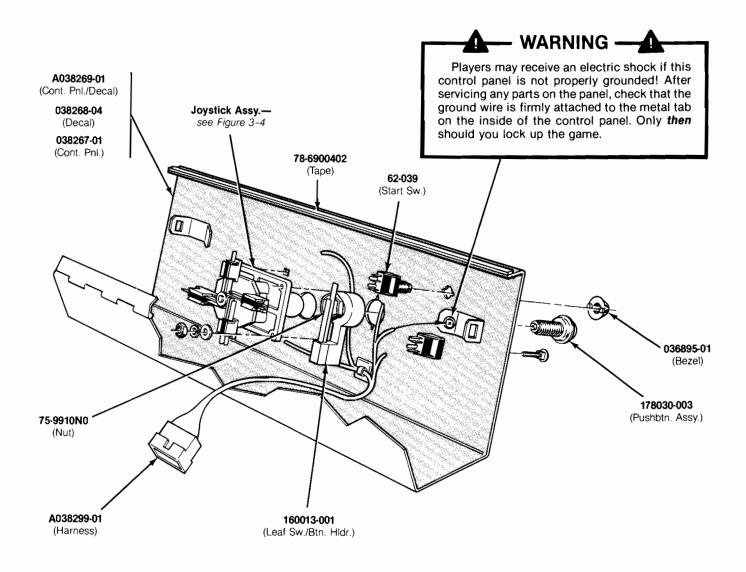
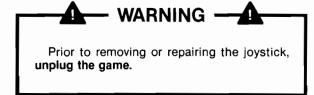


Figure 3-3 Control Panel Assembly, continued Parts List

Part No.	Description	
A038269-01	Control Panel with Decal	
A038270-01	Control Panel Assembly	
A038299-01	Control Panel Harness Assembly	
62-039	SPDT Momentary Pushbutton Start Switch with Red Light-Emitting Diode	
75-9910N0	#%-11 Steel Stamped Nut	
78-6900402	Vinyl Foam Single-Coated Adhesive Tape, 1/4-Inch wide × 1/8-Inch thick (24 in. required)	
036895-01	Black Molded Switch Bezel	
038267-01	Control Panel	
038268-04	Control Panel Decal	
160013-001	Leaf Switch and Button Holder (leaf switch only is part no. 160012-001)	
171016-001	Joystick Assembly	
178030-003	Black Pushbutton Assembly	

Maintenance, Repair and Parts

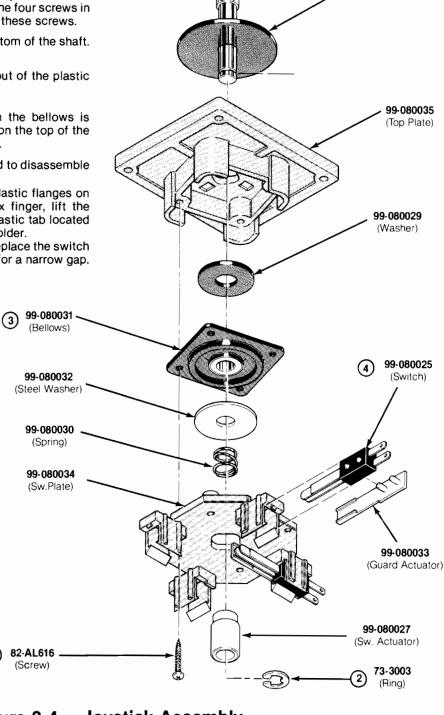
Dig DugTM



To Repair the Joystick:

- First, remove the entire joystick assembly from the control panel (see Figure 3-3). Now locate the four screws in the plastic joystick frame and remove these screws.
- 2. Next, remove the clip ring from the bottom of the shaft. The assembly will come apart.
- To replace the bellows, pry it up and out of the plastic frame.
 - · Reassemble in reverse order.
 - Note that the inner raised ring on the bellows is longer on one side. This side goes on the top of the assembly (toward the control knob).
- To replace a *leaf switch*, you don't need to disassemble the joystick.
 - Using your thumbs, pry apart the plastic flanges on the switch holder. With your index finger, lift the switch up so that it will clear the plastic tab located on the outside end of the switch holder.
 - Slide the switch out of its holder. Replace the switch in reverse order. Adjust the switch for a narrow gap.

Disassemble in the order indicated. (Circled numbers match the numbered instructions.)



99-080028 (Shaft)

99-080026

(Washer)

Figure 3-4 Joystick Assembly

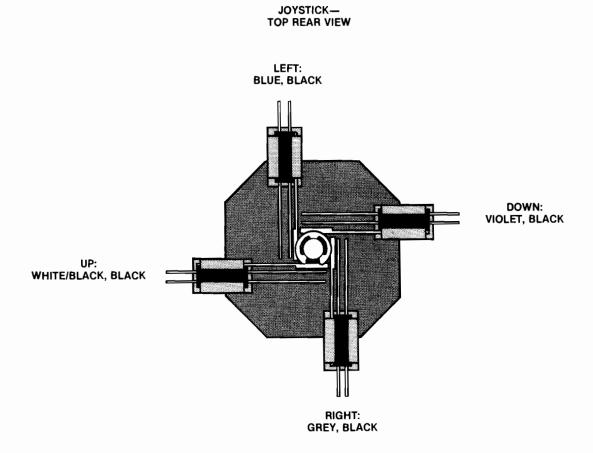


Figure 3-4 Joystick Assembly, continued Parts List

Part No.	Description Retaining Ring	
73-3003		
82-AL616	#6 x 1-Inch Cross-Recessed Pan-Head Type BT Tapping Steel Screw	
99-080025	Leaf Switch	
99-080026	2-Inch Black Plastic Washer	
99-080027	Nylon Switch Actuator	
99-080028	Metal Shaft	
99-080029	Nylon Washer	
99-080030	Spring	
99-080031	Bellows	
99-080032	Flat Steel Washer	
99-080033	Plastic Guard Actuator	
99-080034	Switch Mounting Plate	
99-080035	Top Plate	

171016-001 **3-7**

C. Fluorescent Tube and Speaker

A WARNING —

Prior to removing or repairing the speaker, fluorescent tube or fan, unplug the game.

If you drop a fluorescent tube and it breaks, *it will implode!* Shattered glass can fly 6 feet or more from the implosion. Use care when replacing any fluorescent tube.

To Replace Fluorescent Tube:

- At the top front of the game, remove the three screws that secure the upper attraction-panel retainer to the cabinet. Loosen the three screws that secure the lower retainer to the cabinet. Lift the attraction panel up and out of its lower retainer.
- Remove the cardboard locking tab at each end of the tube.

- Slightly rotate the tube up or down, and carefully remove it from the lampholders. Replace with a new tube. Do not snap the tube in vigorously—you may break it, causing an implosion! Replace the locking tabs.
- Check that the green ground wire is securely attached to the large metal bracket and the ballast transformer on the wood panel. If the tube is not grounded, it may not start.

To Replace Speaker:

- Remove the two Phillips screws that secure the light board to the cabinet. Slide the board out and unplug the 5-pin harness connector. Remove the board from the cabinet.
- Unplug the two plug-in connectors on the speaker. Remove the hardware that attaches the speaker to the board. Replace the speaker, reattach the plug-in connectors, reinstall the wood board and reconnect the harness.

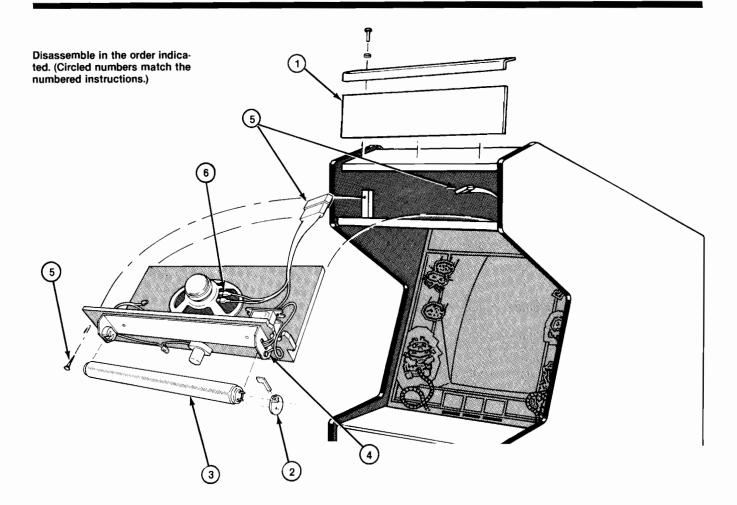


Figure 3-5 Fluorescent Tube and Speaker

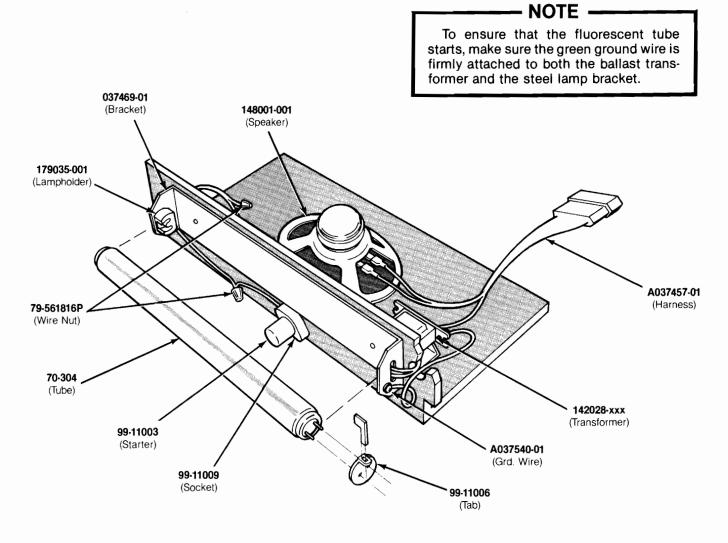


Figure 3-5 Fluorescent Tube and Speaker, continued

Parts List

Part No.	Description	
A037417-01 & -02 Fluorescent Tube and Speaker Assembly A037457-01 Light and Speaker Harness A037540-01 Ground Wire with Ring Lug 70-304 18-Inch 15W Cool White Fluorescent Tube		
79-561816P 99-11003 99-11006 99-11009	Spring-Connector Wire Nut for 16- to 18-Gauge Wires Fluorescent Lamp Starter Fluorescent Lamp Locking Tab (tab consists of two pieces) Starter Socket	
037469-01 142028-001 142028-002 148001-001 179035-001	Steel Lamp Bracket 60 Hz 118V Ballast Transformer (used on A037417-01 assembly) 50 Hz 118V Ballast Transformer (used on A037417-02 assembly) 6×9-Inch 4-Ohm 15W Oval High-Fidelity Speaker 2-Pin Fluorescent Lampholder	

A037417-01 G 3-9

D. Video Display

To Remove Video Display:

- Open the rear access panel. Unplug the three display harness connectors, and disconnect the ground wire.
- 2. Remove the wood screw and flat washer used to secure the rear of the display chassis to a wood cleat.
- 3. Open control panel (see Figure 3-2, The Control Panel).
- 4. Remove the video display shield.
- 5. Carefully remove the cardboard bezel.
- Remove the four sets of hardware that secure the display chassis to the wood frame.
- Carefully pull the display out through the front of the cabinet. Service the display and reinstall in reverse order.

-△ - WARNING - **△**

Shock Hazard

The following procedure should only be performed by a *qualified service technician*. Prior to removing or repairing the video display, **unplug the game**. As an extra precaution, we highly recommend *you discharge the high voltage* from the picture tube.

High voltages may exist in any video display, even with power disconnected. Use extreme caution and do not touch electrical parts of the display yoke area with your hands or with metal objects in your hands!

Implosion Hazard

If you drop the display and the picture tube breaks, it will implode! Shattered glass and the yoke can fly 6 feet or more from the implosion. Use care when replacing any display.

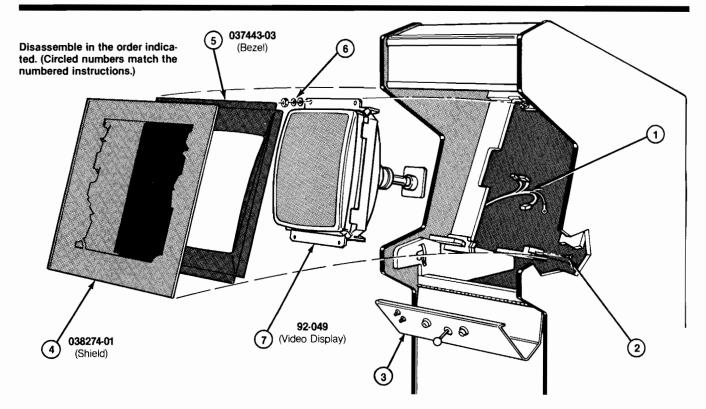


Figure 3-6 Video Display, continued
Parts List

Part No.	Description	
92-049	19-Inch Electrohome Color Raster-Scan Video Display 92-055—use with TM-201)	(Acceptable substitute is part no.
038274-01	Display Shield with Graphics	
037443-03	Display Bezel	

3-10 VA038275

E. Vertical-Mounted Coin Door

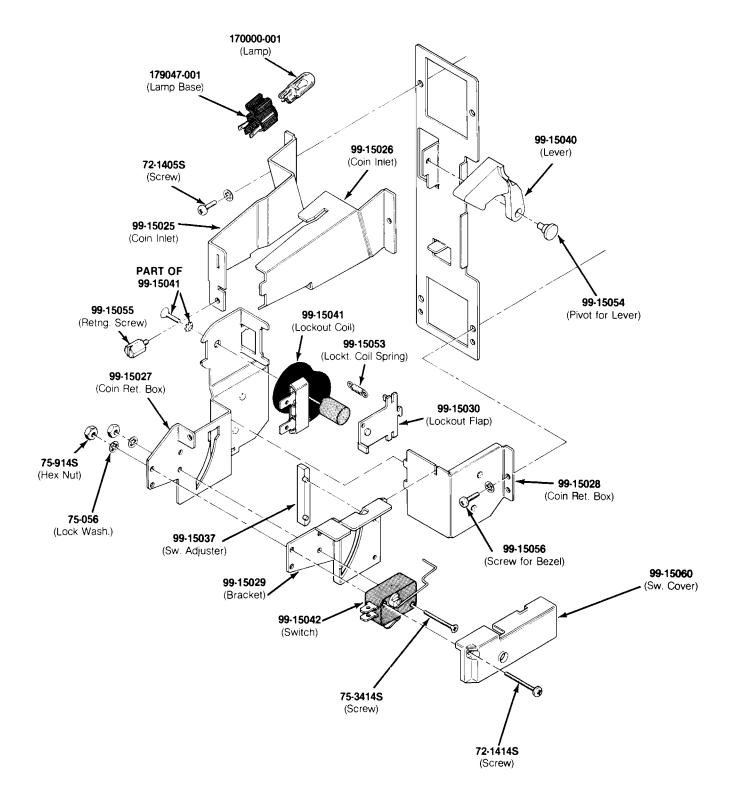


Figure 3-7 Vertical-Mounted Coin Door

Maintenance, Repair and Parts

Dig Dug™

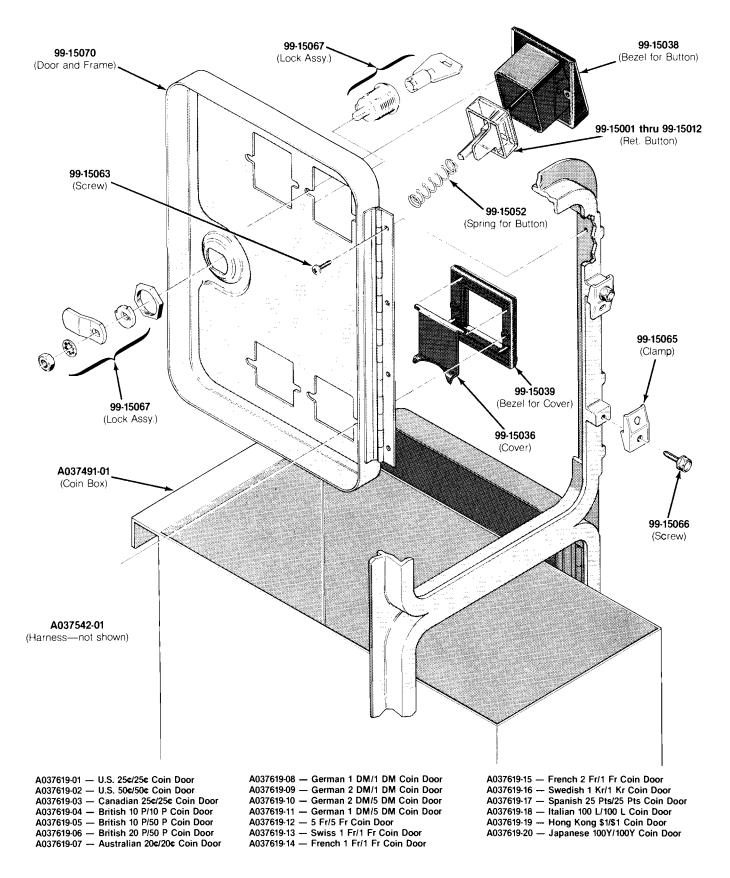


Figure 3-7 Vertical-Mounted Coin Door, continued

3-12 A037619-xx B

Figure 3-7 Vertical-Mounted Coin Door, continued Parts List

Part No.	Description		
A037491-01	Coin Box (Not included in assembly)		
A037542-01	Harness Assembly		
71006-035	Metal Coin Mechanism		
72-1405S	#4-40 $ imes$ $\%_6$ -Inch Cross-Recessed Pan-Head Steel Machine Screw		
72-1414S	#4-40 × 1/4-Inch Cross-Recessed Pan-Head Steel Machine Screw		
75-056	#6 Internal-Tooth Zinc-Plated Steel Lock Washer		
75-914S	#4-40 Steel Machine Hex Nut		
75-3414S	#4-40 \times $\%$ -Inch 82° Cross-Recessed Flat-Head Steel Machine Screw		
99-15001	Coin Return Button with U.S. 25¢ Price Plate		
99-15002	Coin Return Button with U.S. \$1 Price Plate		
99-15003	Coin Return Button with German 1 DM Price Plate		
99-15004	Coin Return Button with German 2 DM Price Plate		
99-15005	Coin Return Button with German 5 DM Price Plate		
99-15006	Coin Return Button with Belgian 5 Fr Price Plate		
99-15007	Coin Return Button with French 1 Fr Price Plate		
99-15008	Coin Return Button with Japanese 100 Yen Price Plate		
99-15009	Coin Return Button with British 10 Pence Price Plate		
99-15010	Coin Return Button with Australian 20¢ Price Plate		
99-15011	Coin Return Button with Italian 100 Lire Price Plate		
99-15012	Coin Return Button with U.S. 50¢ (2 × 25¢) Price Plate		
99-15025	Left Half of Coin Inlet		
99-15026	Right Half of Coin Inlet		
99-15027	Side Plate of Coin Return Box		
99-15028	Base Plate of Coin Return Box		
99-15029	Switch Bracket		
99-15030	Flap for Lockout Coil (U.S. 25¢)		
99-15036	Metal Coin Return Cover		
99-15037	Switch Adjuster		
99-15038	Bezel for Coin Return Button		
99-15039	Metal Bezel for Coin Return Cover		
99-15040	Coin Return Lever		
99-15041	Lockout Coil		
99-15042	Coin Switch for U.S. 25¢		
99-15052	Spring for Coin Return Button		
99-15053	Spring for Lockout Coil		
99-15054	Pivot for Coin Return Lever		
99-15055	Retaining Screw		
99-15056	Screw for Both Bezels		
99-15060	Switch Cover		
99-15063	Screw for Hinge		
99-15065	Clamp for Frame		
99-15066	Screw for Clamp		
99-15067	Lock Assembly		
99-15070	Door and Frame		
170000-001	6.3V Miniature Wedge Base Incandescent Lamp		
179047-001	Lamp Base		

A037619-xx B 3-13

F. Printed-Circuit Boards

─ WARNING **─**

Prior to removing or repairing any printed-circuit board, **unplug the game.**

To Remove Printed-Circuit Boards:

- 1. Open the rear access panel.
- Locate the hardware that secures the PCB to the cabinet, and remove this hardware. (Each PCB has one screw and two spacers to secure it.)
- If you are removing the game board, first remove the tie wraps that fasten the edge connector to that board. Then unplug the edge connector. If you are removing the Regulator/Audio II PCB, disconnect the three small harness connectors on this board.

- Carefully slide the game PCB straight out of its retainers. Slide and lift the Regulator/Audio II PCB out of its slot. Be careful not to twist the boards, as this may loosen connections or components. Repair as required.
- Reinstall the PCB, making sure that the connectors are properly plugged in. Note that they are keyed to fit only one way, so if they don't slip on easily, don't force them.
 A reversed connector will probably damage your game and void the warranty.
- Replace the hardware that secures the PCB to the cabinet wall. Close and lock the rear access panel.
- Check that the operation of the game is correct by performing the self-test. This is very important when you repair a PCB. Unless you are a qualified technician, do not turn the small knob on the Regulator/Audio II PCB.

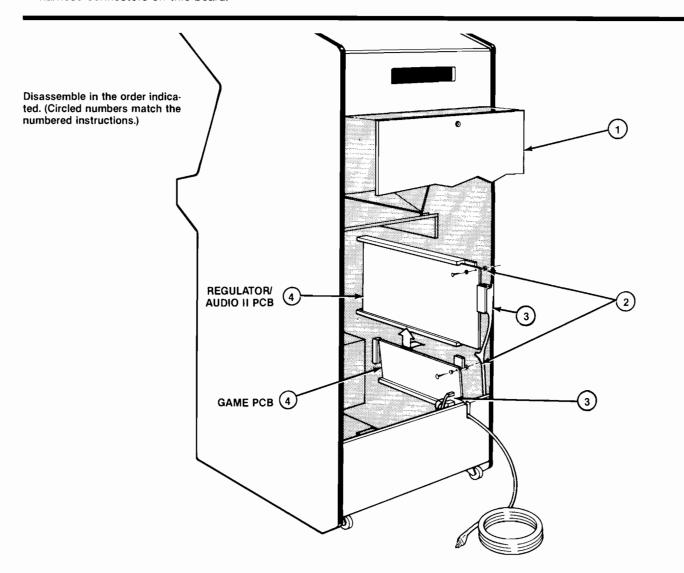


Figure 3-8 Printed-Circuit Board Removal

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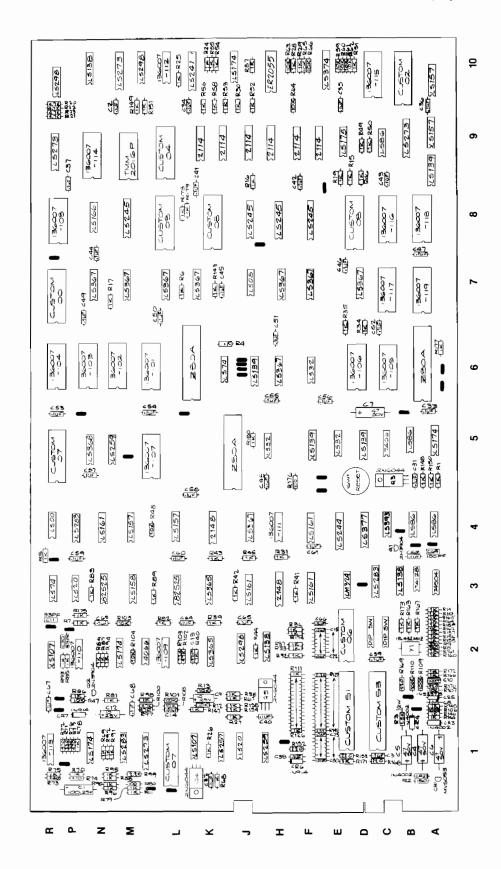


Figure 3-9 Dig Dug[™] Game PCB Assembly

Dig Dug[™]

Figure 3-9 Dig Dug[™] Game PCB Assembly, continued Parts List

Part No.	Description (Reference Designations and Locations in Bold)				
A038156-01 24-250106 24-250107 24-500476	Dig Dug Game PCB Assembly 10 μF 25V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C9, 12) 100 μF 25V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C1) 47 μF 50V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C4-7)				
29-088 31-1N4002 31-1N914 34-2N3904	.1 μF 25V Ceramic-Disc Radial-Lead Capacitor (C2, 3, 8, 31-68) Type-1N4002 100V Switching Diode (CR2-4) Type-1N914 75V Switching Diode (CR6, 7) Type-2N3904 NPN 60V 1W Transistor (Q1, 2)				
34-2N6044 37-4066 37-7406 37-74LS00	Type-2N6044 Darlington NPN Transistor (Q3-5) Type-4066 Quad Analog Switch Integrated Circuit (2L) Type-7406 Integrated Circuit (5C) Type-74LS00 Integrated Circuit (4R)				
37-74LS08 37-74LS20 37-74LS32 37-74LS74	Type-74LS08 Integrated Circuit (7H) Type-74LS20 Integrated Circuit (1H, 3P) Type-74LS32 Integrated Circuit (5E, 6F, 5G/H) Type-74LS74 Integrated Circuit (6H/J, 3R)				
37-74LS86 37-74LS139 37-74LS157 37-74LS161	Type-74LS86 Integrated Circuit (4A, 4B, 5B, 9C) Type-74LS139 Integrated Circuit (8/9A, 5D, 5F, 6H) Type-74LS157 Integrated Circuit (9A, 10A, 4K, 4M) Type-74LS161 Integrated Circuit (3F, 4F, 3H, 4N)				
37-74LS166 37-74LS174 37-74LS175 37-74LS241	Type-74LS166 Integrated Circuit (8N) Type-74LS174 Integrated Circuit (5A, 10H/J, 2M/N, 1N/P) Type-74LS175 Integrated Circuit (9E) Type-74LS241 Integrated Circuit (10J/K)				
37-74LS244 37-74LS245 37-74LS257 37-74LS259	Type-74LS244 Integrated Circuit (4E) Type-74LS245 Integrated Circuit (8F, 8G, 8H, 8M) Type-74LS257 Integrated Circuit (1H/J) Type-74LS259 Integrated Circuit (1G/H, 5M/N)				
37-74LS273 37-74LS367 37-74LS374 37-74LS377	Type-74LS273 Integrated Circuit (9B, 1L, 10M/N, 9R) Type-74LS367 Integrated Circuit (7D, 7F, 6G, 7G, 4H, 7J/K, 7K/L, 7M, 7P) Type-74LS374 Integrated Circuit (10E/F) Type-74LS377 Integrated Circuit (4D)				
37-74LS393 37-74S04 37-LM324 38-MV5053	Type-74LS393 Integrated Circuit (4C) Type-74S04 Integrated Circuit (3A) Type-LM324 Integrated Circuit (3D/E) Type-MV5053 Light-Emitting Diode (CR1)				
62-001 66-118P1T 79-42C22 79-42C24	SPST Momentary Pushbutton Switch (SW1) 8-Station Single-Throw, Dual-Inline-Package Switch (2C, 2C/D) 22-Contact Medium-Insertion-Force Integrated Circuit Socket (10G) 24-Contact Medium-Insertion-Force Integrated Circuit Socket (7A/B, 8A/B, 6C-8C, 10C/D, 6D, 5L, 6L, 6M, 9M, 9N, 6N/P, 6R, 8R)				
79-42C28	28-Contact Medium-Insertion-Force Integrated Circuit Socket (10B, 8D, 2E, 8J, 1K, 9K, 8K/L, 5R,				
79-42C40 79-42C42 81-4302	7R) 40-Contact Medium-Insertion-Force Integrated Circuit Socket (6A/B, 5H/J, 6J/K) 42-Contact Medium-Insertion-Force Integrated Circuit Socket (1/2C, 1/2E) Nylon Snap-In Fastener				

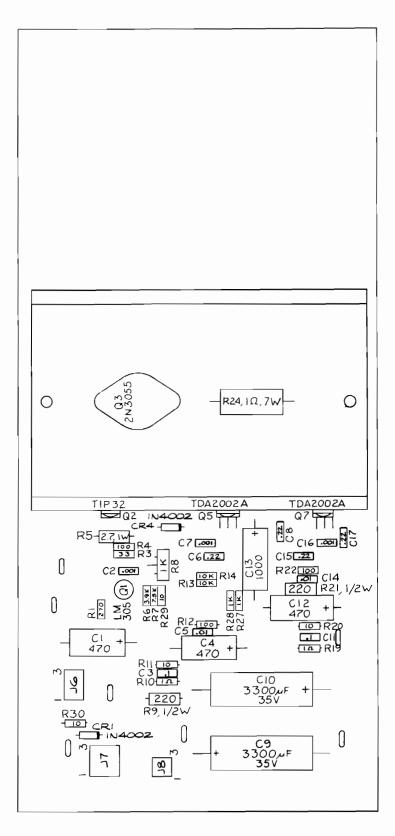
Figure 3-9 Dig Dug[™] Game PCB Assembly, continued Parts List

Part No.	Description
90-7005	Random-Access Memory (3K, 3N)
90-7036	Random-Access Memory (9E/F, 9F/G, 9G/H, 9H, 9H/J, 9J/K)
100015-103	.01 µF, 25V, ± 10% Ceramic Disk Radial-Lead Capacitor (C14-30) Acceptable substitute is part no. 122005-103
110000-101	100 Ohm, ±5%, ¼ W Resistor (R80, 176)
110000-102	1K Ohm, ±5%, ¼W Resistor (R1, 4-7, 10, 11, 14-17, 19, 24-46, 49-58, 67-70, 75, 78, 79, 81-96, 98, 111-126, 143-151, 154-167, 171-175, 177-180)
110000-103	10K Ohm, ±5%, 1/4W Resistor (R12, 13, 47, 48, 59-66, 104, 105, 107, 108)
110000-104	100K Ohm, ±5%, 1/4W Resistor (R101, 106, 109, 110)
110000-151	150 Ohm, ±5%, ¼W Resistor (R2)
110000-221	220 Ohm, ±5%, ¼W Resistor (R71, 73, 76, 152, 153, 168-170)
110000-222	2.2K Ohm, ±5%, ¼W Resistor (R99, 127-142)
110000-223	22K Ohm, ±5%, ¼W Resistor (R103)
110000-331	330 Ohm, ±5%, ¼W Resistor (R8, 9)
110000-471	470 Ohm, ±5%, ¼W Resistor (R72, 74, 77, 97)
110000-472	4.7K Ohm, ±5%, ¼W Resistor (R20-23, 100)
110000-473	47K Ohm, ±5%, ¼W Resistor (R102)
110001-152	1.5K Ohm, ±5%, ¼W Resistor (R3)
111004-224	.22 μF 25V Ceramic Disc Radial-Lead Capacitor (C13)
122004-224	.22 μF 25V Ceramic-Disc Radial-Lead Capacitor (C13)
128002-101	100 pF 100V Epoxy-Dipped Radial-Lead Mica Capacitor (C10, 69)
128002-330	33 pF 100V Epoxy-Dipped Radial-Lead Mica Capacitor (C11, 70)
131003-001	Type-1N5257B 6.2V 1W Zener Diode (CR5)
136007-101	Programmable Read-Only Memory, DD1 1 (6L)
136007-102	Programmable Read-Only Memory, DD1 2 (6M)
136007-103	Programmable Read-Only Memory, DD1 3 (6N/P)
136007-104	Programmable Read-Only Memory, DD1 4 (6R)
136007-105	Programmable Read-Only Memory, DD1 5 (6C)
136007-106	Programmable Read-Only Memory, DD1 6 (6D)
136007-107	Programmable Read-Only Memory, DD1 7 (5L)
136007-108	Programmable Read-Only Memory, DD2 9 (8R)
136007-109	Programmable Read-Only Memory, DD1-1 (2K/L)
136007-110	Programmable Read-Only Memory, DD1-2 (2P)
136007-111	Programmable Read-Only Memory, DD1-4 (4G)
136007-112	Programmable Read-Only Memory, DD1-3 (10K/L)
136007-113	Programmable Read-Only Memory, DD1-5 (1R)
136007-114	Programmable Read-Only Memory, DD1 10 (9N)
136007-115	Programmable Read-Only Memory, DD1 11 (10C/D)
136007-116	Programmable Read-Only Memory, DD1 15 (8C)
136007-117	Programmable Read-Only Memory, DD2 14 (7C)
136007-118	Programmable Read-Only Memory, DD1 13 (8A/B)
136007-119	Programmable Read-Only Memory, DD1 12 (7A/B)
137161-001	Read-Only Memory (10G)
137168-001	Type-74LS368 Integrated Circuit (5N/P)
137169-001	Type-74LS107 Integrated Circuit (1J/K, 2R)
137177-001	Type-74LS138 Integrated Circuit (3B/C, 2G/H, 10N/P)

[Continued on next page]

Figure 3-9 Dig Dug™ Game PCB Assembly, continued Parts List

Part No.	Description (Reference Designations and Locations in Bold)				
137186-001	Multi-CPU Bus Controller Custom Chip 08 (8D, 8J, 8K/L)				
137187-001	Coin and I/O Controller Custom Chip 51 (1/2E)				
137188-001	Steering Controller Custom Chip 53 (1/2C)				
137189-001	Video Ram Addresser Custom Chip 00 (7R)				
137190-001	Universal Shift Register Custom Chip 02 (10B)				
137191-001	Motion Object Controller Custom Chip 04 (9K)				
137192-001	Controller Custom Chip 06 (2E)				
137193-001	Sync Generator Custom Chip 07 (1K, 5R)				
137194-001	4.0 MHz Z80A Central Processing Unit (6A/B, 5H/J, 6J/K)				
137199-001	Random-Access Memory (3G, 4J)				
137200-001	Type-74LS365 Integrated Circuit (2J, 3J)				
137201-001	Type-74LS298 Integrated Circuit (2H/J, 10L/M, 10R)				
137202-001	Type-74128 Integrated Circuit (3A/B)				
137203-001	Type-74LS158 Integrated Circuit (3M)				
137204-001	Type-74LS283 Integrated Circuit (3C/D, 1M, 4P)				
137211-001	Static Random-Access Memory (9M)				
144000-002	18.432 MHz Crystal (Y1)				
179051-001	Test Point Acceptable substitute is part no. 020670-01				



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Figure 3-10 Regulator/Audio II PCB Assembly

Figure 3-10 Regulator/Audio II PCB Assembly, continued Parts List

Part No.	Description (Reference Designations and Locations in Bold)
A035435-01 19-100P1015 19-315102	Regulator/Audio II PCB Assembly .1 Ohm, ±3%, 7W Wirewound Resistor (R24) 1K Ohm Vertical PCB-Mounting Cermet Trimpot (R8) Acceptable substitute is part no.
24-250108	119002-102. 1000 μF 25V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C13)
24-250477 24-350338 29-008 31-1N4002	470 μ F 25V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C1, 4, 12) 3300 μ F 35V Aluminum Electrolytic Fixed Axial-Lead Capacitor (C9, 10) .1 μ F 25V Ceramic-Disc Radial-Lead Capacitor (C3, 11) Type-1N4002 100V 1-Amp. Silicon Rectifier Diode (CR1, 4)
33-TIP32 34-2N3055 37-LM305 72-1608C	Type-TIP32 PNP Power Transistor (Q2) Type-2N3055 NPN Silicon Transistor (Q3) 5V Linear Voltage Regulator (Q1) #6-32 × ½-Inch Cross-Recessed Pan-Head Corrosion-Resistant Steel Machine Screw
72-6606S 75-99516 75-F60405 78-16008	#6 \times %-Inch Pan-Head Thread-Forming Cross-Recessed Type-AB Zinc-Plated-Steel Screw #6-32 Nut/Washer Assembly #6-32 \times 1/4-Inch Binder-Head Nylon Screw Thermally Conductive Compound (Q3)
78-16014 79-58306 79-58308 79-58354	Thermally Conductive Silicon Insulator (Q2) 6-Position Connector Receptacle (J6) 9-Position Connector Receptacle (J7) 4-Position Connector Receptacle (J8)
034531-01 100015-103 110000-010 110000-100	Heat Sink .01 μ F 25V Ceramic-Disc Radial-Lead Capacitor (C5, C14) 1 Ohm, \pm 5%, $\frac{1}{4}$ W Resistor (R10, 19) 10 Ohm, \pm 5%, $\frac{1}{4}$ W Resistor (R11, 20, 29, 30)
110000-101 110000-102 110000-103 110000-271	100 Ohm, ±5%, ¼W Resistor (R4, 12, 22) 1K Ohm, ±5%, ¼W Resistor (R27, 28) 10K Ohm, ±5%, ¼W Resistor (R13, 14) 270 Ohm, ±5%, ¼W Resistor (R1)
110000-330 110000-392 110000-562 110000-752	33 Ohm, ±5%, ¼W Resistor (R3) 3.9K Ohm, ±5%, ¼W Resistor (R6) 5.6K Ohm, ±5%, ¼W Resistor (R32, 33) 7.5K Ohm, ±5%, ¼W Resistor (R7)
110001-221 110009-027 122002-102 122004-224	220 Ohm, \pm 5%, ½W Resistor (R9, 21) 2.7 Ohm, \pm 5%, 1W Resistor (R5) .001 μ F 25V Ceramic-Disc Minimum Radial-Lead Capacitor (C2, 7, 16) .22 μ F 25V Ceramic-Disc Capacitor (C6, 8, 15, 17)
137151-002 179051-001	Type-TDA2002A 8W Linear Audio Amplifier (Q5, 7) Test Point Acceptable substitute is part no. 020670-01.

G. Power Supply Assembly

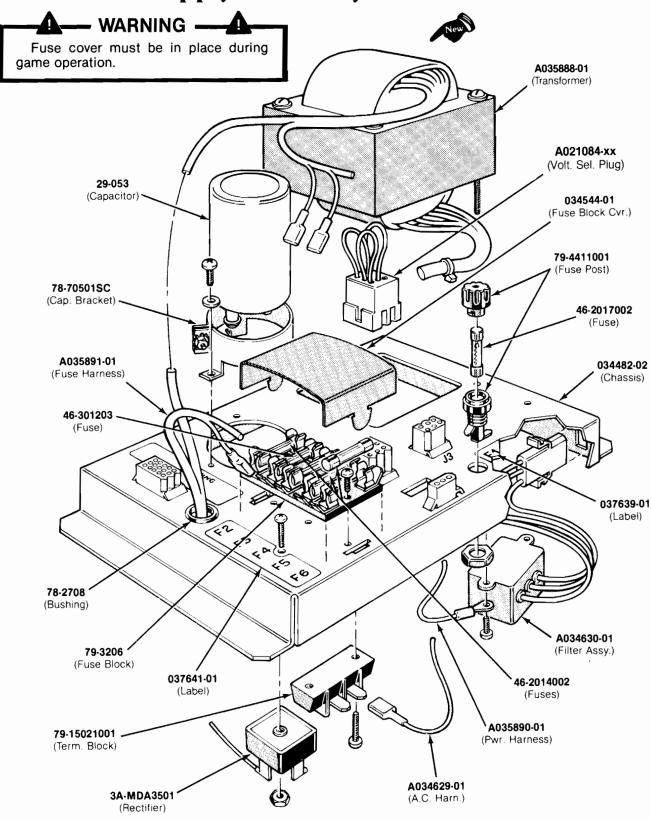


Figure 3-11 Power Supply Assembly

Figure 3-11 Power Supply Assembly, continued Parts List

Part No.	Description (Reference Designations in Bold)			
A021084-01	Voltage Plug for 100V (violet)			
A021084-02	Voltage Plug for 120V (yellow)			
021084-04	Voltage Plug for 220V (blue)			
021084-05	Voltage Plug for 240V (brown)			
034629-01	A.C. Harness Assembly			
A034630-01	RFI Filter Assembly (FL1)			
\035888-01	Transformer Assembly (T1) Acceptable substitute is part no. A035888-02			
035890-01	Power Harness Assembly			
035891-01	Fuse Harness Assembly			
N037671-xx	Power Supply Assembly			
9-053	27,000 uF 15 VDC Electrolytic Capacitor (C1)			
A-MDA3501	Bridge Rectifier, Type MDA 3501 (CR1)			
6-2014002	4-Amp. 250 V 3AG Slow-Blow Glass Cartridge-Type Fuse (F2, F4-F6)			
6-2017002	7-Amp. 250 V 3AG Slow-Blow Glass Cartridge-Type Fuse (F1)			
6-301203	20-Amp. 32 V 3AG Slow-Blow Glass Cartridge-Type Fuse (F3)			
8-2708	Nylon Type 6/6 Hole Bushing with %-Inch Inside Diameter × 5%4-Inch Outside Diameter × 1/4-Inch Thick			
8-70501SC	2-Inch Diameter Capacitor Mounting Bracket			
9-15021001	2-Circuit Single-Row Terminal Block			
9-3206	5-Position 3AG Fuse Block with 1/4-Inch Quick-Disconnect Terminals			
9-4411001	Panel-Mounting Non-Indicating 3AG Cartridge-Type Fuse Post			
34482-02	Power Supply Chassis			
34544-01	Fuse Block Cover			
37243-01	Metal Base Plate (goes under the power supply)			
37639-01	Label for Fuse Value (F1)			
37641-01	Label for Fuse Values (F2-F6)			

Line Voltage Range Voltage Selection Plug Wire Color

90-110 VAC (100) Violet 105-135 VAC (120) Yellow* 200-240 VAC (220) Blue 220-260 VAC (240) Brown

- NOTE -

A037671-01 power supply assembly has the 120V plug A037671-02 has the 100V, 220V and 240V plugs A037671-03 has the 220V and 240V plugs

^{*}This is the only plug provided on the North American power supply.

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